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Finding Aid : **GA 201**
Dare Foods Limited fonds : 2010
accrual to GA 163.

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GA 201 : Dare Foods Limited

Dare Foods Limited fonds : 2010 accrual to GA 163. - 1901-1992, 2009. - ca. 53.5 cm of textual records. - 37 photographs : b&w ; 21 x 26 cm or smaller.

Contents: accrual consists primarily of material accumulated by William J. Hopp, a baker and plant supervisor at the Dare Biscuit Company in Kitchener, Ontario, and other material relating to the incorporation and history of Dare Foods Limited, including two labour strikes. Includes letters patent and by-laws, training and conference materials relating to the manufacture of cookies and crackers, recipe books containing cookie and cracker formulae, research reports, clippings, bulletins, correspondence and memoranda, photographs, catalogues and brochures, packaging, and other material.

Title based on contents of the accrual.

The extent is measured in linear metres of shelf space occupied by the accrual.

Donated in 2010 by Brian Dare.

Some material may be restricted.

Series 1 : Incorporation and Legal Documents

Incorporation and legal documents. - 1919-1980. - 3.5 cm of textual records.

Contents: series consists of material relating to the incorporation of Dare Foods Limited, changes to the corporate name over the company's history, and other aspects of the company's legal existence. Includes letters patent, supplementary letters patent, by-laws, agreements, an insurance appraisal, and other legal documents.

- File 1 **Letters patent.** - 1919.
Contents: file consists of the letters patent incorporating The C.E. Doerr Company, Limited.
- File 2 **By-laws.** - 1919-1960.
Contents: file consists of the by-laws no. 1-10 of the company. Originally in three-ring binder.
- File 3 **Supplementary letters patent, 1943.** - 1943.
Contents: file consists of supplementary letters patent to The C.H. Doerr Company, Limited, for changing the corporate name to The Dare Company, Limited.
- File 4 **Licence in mortmain.** - 1954.
Contents: file consists of a licence in mortmain to The Dare Company, Limited.
- File 5 **Declaration.** - 1956.
Contents: file consists of a declaration in the matter of the Kingsdale Biscuit Company and the Partnerships Registration Act.
- File 6 **Supplementary letters patent, 1958.** - 1958.
Contents: file consists of supplementary letters patent to The Dare Company, Limited.
- File 7 **Supplementary letters patent, 1960.** - 1960.
Contents: file consists of supplementary letters patent to The Dare Company, Limited, for changing the corporate name to Dare Foods (Biscuit Division) Limited.
- File 8 **Insurance appraisal of The Dare Company Limited and/or Major Foods Limited.** - 1960.
Contents: file consists of an insurance appraisal made at the request of Blackstone Mutual Insurance Company (Providence, RI). Spiral bound in plastic portfolio.
- File 9 **Agreement of purchase and sale.** - 1971.
Contents: file consists of an agreement of purchase and sale between Dare Foods (Biscuit Division) Limited and Dare Foods Limited. Originally in three-ring binder.
- File 10 **Supplementary letters patent, 1975.** - 1975.
Contents: file consists of supplementary letters patent to Dare Foods (Biscuit Division) Limited confirming the alteration of capital provided by the corporation's by-law no. 11. File also includes by-law no. 11 and a copy of a letter to the Minister of Consumer and Corporate Affairs in Ottawa from Thorne Riddell & Co., chartered accountants, regarding the by-law. Originally in three-ring binder.

- File 11 **Certificate and articles of continuance : Dare Foods (Biscuit Division) Limited.** - 1975.
Contents: file consists of a certificate of continuance and the articles of continuance for Dare Foods (Biscuit Division) Limited, under the Canada Business Corporations Act. Originally in three-ring binder.
- File 12 **By-law no. 1 : Dare Foods (Biscuit Division) Limited.** - 1979.
Contents: file consists of by-law no. 1 for Dare Foods (Biscuit Division) Limited. Originally in three-ring binder.
- File 13 **Certificate of amendment and articles of continuation : Dare Foods (Biscuit Division) Limited.** - 1980.
Contents: file consists of a certificate of amendment, the articles of amendment, and the articles of continuation for Dare Foods (Biscuit Division) Limited, under the Canada Business Corporations Act. Originally in three-ring binder.

Series 2 : William J. Hopp

- William J. Hopp.** - 1927-1977. - 44.5 cm of textual records.
William J. Hopp (ca. 1920-[?]) was a baker and plant supervisor at the Dare Biscuit Company in Kitchener, Ontario during the 1950s. His father, Oscar Hopp, worked at the C.H. Doerr Company in the 1920s to the 1940s. After becoming a baker, William J. Hopp continued his education by taking correspondence courses from the Technical Institute of the Independent Biscuit Manufacturers' Company in Chicago. He was a member of this company, as well as the Biscuit Production Club, also based in Chicago. Jack Russell, a well-known baker at Dare, was a mentor to William J. Hopp. (Source: contents of the accrual and donor supplied information.)
Contents: series consists of material accumulated by William J. Hopp in his role as a baker and plant supervisor at the Dare Company. Includes material relating to correspondence courses, conferences, and research activities of the Independent Biscuit Manufacturers' Company of Chicago; recipe books containing cookie and cracker formulae used at Dare and possibly other companies (Perrin's Forest City Confectionery and Biscuit Works in London Ontario, Paulin-Chambers Company in Winnipeg, Manitoba); and material relating to the ingredients and manufacture of cookies and crackers. Includes lessons and manuals, bulletins, correspondence, recipe books, research reports, article reprints, conference programs, catalogues and brochures, and other material.
- File 14 **Biscuit and cracker correspondence course : lessons 1-9.** - 1951.
Contents: file consists of material relating to a correspondence course on biscuits and crackers taken by W. J. Hopp from the Technical Institute of the Independent Biscuit Manufacturers' Company. Includes lessons 1-9 and the tests for each lesson completed by Hopp and graded by institute staff. Originally in three-ring binder with label "Course 1-10."
- File 15 **Biscuit and cracker correspondence course : lessons 10-18.** - 1950-1956.
Contents: file consists of material relating to a correspondence course on biscuits and crackers taken by W. J. Hopp from the Technical Institute of the Independent Biscuit Manufacturers' Company. Includes lessons 10-18 and the tests for each lesson completed by Hopp and graded by institute staff. Also present are correspondence from the institute and from the Biscuit Production Club, certificates of achievement, and a brochure from the Bowes Company Limited about its products (nuts, seeds, spices and other baking ingredients). Originally in three-ring binder with label "Course L. 10-18."
- File 16 **Biscuit and cracker correspondence course : lessons 19-27.** - 1951.
Contents: file consists of material relating to a correspondence course on biscuits and crackers taken by W. J. Hopp from the Technical Institute of the Independent Biscuit Manufacturers' Company. Includes lessons 19-27 and the tests for each lesson completed by Hopp and graded by institute staff. Originally in three-ring binder with label "Course L. 19-27."
- File 17 **Biscuit and cracker correspondence course : lessons 28-36.** - 1956-1958.
Contents: file consists of material relating to a correspondence course on biscuits and crackers taken by W. J. Hopp from the Technical Institute of the Independent Biscuit Manufacturers' Company. Includes lessons 28-36 and the tests for each lesson completed by Hopp and graded by institute staff. Originally in three-ring binder.

- File 18 **Biscuit and cracker handbook : Technical Institute.** - 1958.
Contents: file consists of a handbook relating to plant equipment, raw materials, production problems, and formulas for the manufacture of biscuits and crackers, produced by the Technical Institute of the Independent Biscuit Manufacturers' Company. Includes a Spanish-English and English-Spanish glossary of terms used in the biscuit industry. Handbook probably belonged to W.J. Hopp.
- File 19 **Bulletins : 1949-1953.** - 1949-1953.
*Contents: file consists of bulletins and reports from the Biscuit Production Club and the Technical Institute of the Independent Biscuit Manufacturers' Company (both of Chicago, IL). File also includes a letter addressed to "members" from J.C. Russell, production manager at The Dare Company Limited.
 Originally in three-ring binder with label "T.I. bulletins 1949-1953."*
- File 20 **Bulletins : 1954-1960.** - 1954-1960.
*Contents: file consists of bulletins and correspondence from the Biscuit Production Club and the Technical Institute of the Independent Biscuit Manufacturers' Company, which in 1957 became the Biscuit Bakers Institute, Inc. (both of Chicago, IL). Also present is a list of Biscuit Production Club members.
 Untitled folder.
 Originally in three-ring binder.*
- File 21 **Employment.** - 1960.
*Contents: file consists of material relating to a search by W.J. Hopp for employment. Includes correspondence from several biscuit companies in the United States and Barbados, two copies of Hopp's resume, and a page of general humour.
 Untitled folder.
 Restricted: personal?*
- File 22 **Formulas.** - [19--], 1931, 1955.
*Contents: file consists of cookie and cracker formulas, most arranged in alphabetical order. Most formulas are typewritten. Some are dated; some contain ms. annotations; and some are labelled "Perrins." File also contains some loose handwritten formulas as well as typewritten pages of other information such as the standard weight of coatings on biscuits, container lines, and a test for rancidity.
 Untitled.
 Originally in three-ring binder.*
- File 23 **Formulas.** - 1956, [196-].
*Contents: file consists of handwritten and typewritten cookie and cracker formulas. Also present are a marshmallow production guide, operating instructions for rotary molding machine, and ms. notes.
 Untitled.
 Originally in three-ring binder.*
- File 24 **Formulas.** - [19--], 1946.
*Contents: file consists of typewritten cookie and cracker formulas arranged in alphabetical order. Also present are two loose handwritten formulas.
 Untitled.
 Originally in three-ring binder.*
- File 25 **Formulas.** - [19--], 1956.
*Contents: file consists of typewritten cookie and cracker formulas arranged in alphabetical order. Some formulas contain ms. annotations. Also present are pages of other information such as dough weights, baking times, and cutting machines for different products; as well as loose handwritten formulas.
 Untitled.
 Originally in three-ring binder.*
- File 26 **Formulas : Paulins.** - 1939-1945.
*Contents: file consists of typewritten cookie and cracker formulas arranged in alphabetical order. Most formulas are dated and some include ms. annotations. Also present is a formula template, partially completed.
 Originally in three-ring binder.*
- File 27 **Formulas : Paulins.** - 1927-1930, 1973.
*Contents: file consists of typewritten and handwritten cookie and cracker formulas.
 Originally in seven-ring binder.*

- File 28 **Formulas : Perrin's Forest City Confectionery and Biscuit Works, London, Ontario.** - 1929-1932.
*Contents: file consists of a book of typewritten cookie and cracker formulas Most formulas are dated; some are dated; and some are labelled "Perrins."
 Book lacks front cover.*
- File 29 **Formulas : Perrins.** - 1929-1932.
*Contents: file consists of typewritten cookie and cracker formulas arranged in alphabetical order. Some formulas are dated; some are labelled "Perrins"; and some contain ms. annotations.
 Originally in three-ring binder.*
- File 30 **Formulas : Weston.** - 1939-1943.
*Contents: file consists of typewritten cookie and cracker formulas, most arranged in alphabetical order. Most formulas are dated.
 Originally in three-ring binder.
 Label inside front cover: "Piece work rates of Paulin-Chambers, February 20/39 : property of Mr. J.C. Russell."*
- File 31 **Ingredients and supplies information.** - 1963-1965.
*Contents: file consists of handwritten pages of information about ingredients and other supplies for the manufacture of cookies and crackers. Pages are arranged alphabetically by ingredient name and include notes about brands, suppliers, and prices. Some business cards of suppliers are also present.
 Untitled.
 Originally in three-ring binder.*
- File 32 **Southern Biscuit Company : brochure.** - [19--].
Contents: file consists of a brochure advertising cookies and crackers produced by the Southern Biscuit Company/Fine Foods of Virginia (Richmond, VA).
- File 33 **Subject files : biscuit production : miscellaneous.** - 1950-1972.
*Contents: file consists of material relating to the manufacture of biscuits. Includes article reprints, research reports, brochures, clippings, and product data sheets. Subjects include: the baking and browning processes, handling chocolate, biscuit production technology, the operation and maintenance of equipment, packaging equipment, the role of the line manager in bakery operations, etc.
 Untitled folder.*
- File 34 **Subject files : cracker sponge fermentation.** - 1943.
*Contents: file consists of a report on cracker sponge fermentation by G.F. Becker of E.F. Drew & Company Inc. (Boston, New York, Chicago).
 Loose material.*
- File 35 **Subject files : Drew hard butters in chocolate-type coatings for year-round use.** - 1953.
Contents: file consists of a manual on hard butters in chocolate-type coatings by E.F. Drew & Co. Inc. Also present are several other papers on the topic and on the production and handling of chocolate and the preparation of chocolate coating. Material was probably received at a training conference of the Technical Institute of the Independent Biscuit Manufacturers Company.
- File 36 **Subject files : ingredient uses & technical data.** - 1945-1977.
Contents: file consists of material relating to ingredients used in the biscuit manufacturing industry. Includes article reprints, research reports, product bulletins, pamphlets, etc. Subjects include: lecithin, flavours, corn sweeteners, marshmallow, ammonium bicarbonate, confectionery coating, etc.
- File 37 **Subject files : tempering and handling coatings.** - 1951.
*Contents: file consists of a report on tempering and handling coatings for the biscuit and cracker, confectionery and baking industries, by D.E. Kinder of Durkee Famous Foods. Report was presented at an unidentified biscuit and cracker school.
 Loose material.*
- File 38 **Subject files : the practical side in the production of standard American soda crackers.** - [19--].
*Contents: file consists of a manual on the production of soda crackers.
 Loose material.*

File 39 **Technical institute, the Independent Biscuit Manufacturers' Company : baking and icing conferences, April 4-9, 1932.** - 1932.
Contents: file consists of a bound, hardcover book about the ingredients and the manufacture of cookies and crackers, prepared for a baking and icing conference of the Technical Institute of the Independent Biscuit Manufacturers' Company. Book belonged to J.B. Russell.

File 40 **Training conferences.** - 1950-1953.
*Contents: file consists of material relating to training conferences of the Technical Insitutte of the Independent Biscuit Manufacturers' Company. Includes conference programs and lists of attendees, judges' comments on cookies and crackers from different companies, and ms. notes and completed tests from conference sessions.
Originally in three-ring binder.*

File 41 **Werner cookie dies : catalog 159.** - [19--].
Contents: file consists of a catalogue of cookie dies manufactured by the Werner Machinery Company, Grand Rapids, Michigan. Catalogue belonged to W.J. Hopp.

Series 3 : Labour Relations

Labour relations. - 1967-1992. - 2.5 cm of textual records. - 21 photographs : b&w ; 21 x 26 cm.

Contents: series consists of material relating to labour strikes at Dare Foods Limited plants in Surrey, British Columbia, and Kitchener, Ontario. Includes newspaper clippings, correspondence and memoranda, notices and press releases, photographs, reports, pamphlets, etc.

Some material may be restricted.

File 42 **1967 Surrey, BC strike.** - 1967.
Contents: file consists of material relating to a strike by workers at the Dare Foods Limited biscuit plant in Surrey, British Columbia, in 1967. Includes newspaper clippings and a pamphlet issued by the Bakery and Confectionery Workers International Union of America, AFL-CIO.

File 43 **1972 strike.** - 1972-1992. - 21 photographs : b&w ; 21 x 26 cm.
*Contents: file consists of material relating to the 1972 strike at the Dare Foods Limited biscuit plant in Kitchener, including the return of employees to work after the strike and the court case between the company and several employees regarding a breach of injunction. Includes newspaper clippings, internal and external correspondence and memoranda, notices and press releases from the company, a notice of motion and the decision regarding the court case (photocopies), photographs, reports and data on the numbers of employees returned to work, etc.
Photographer: Kitchener-Waterloo Record (Kitchener, ON).
Restricted: some material marked as confidential and some contains sensitive information (list of employees returned to work).*

Series 4 : Packaging

Packaging. - [195-?]-2009. - 0.5 cm of textual records.
Contents: series consists of packaging used for Dare biscuits.

File 44 **Jingle cookies.** - [ca. 1950?].
Contents: file consists of one Jingle Cookies box which includes a playable 78 rpm record printed on the top of the package. Box contained 60 biscuits or more. The dimensions of the box, when assembled, are 18 x 22 x 6 cm.

File 45 **Harvest from the rainforest.** - [ca. 1985].
Contents: file consists of one Harvest from the Rainforest premium cookies package. Bag contained 300g of cookies. The dimensions of the bag, when full, are 31 x 13 x 7 cm.

File 46 **Simple Pleasures Digestive.** - 2009.
Contents: file consists of one Simple Pleasures Digestive boxboard package. Box contained 300g of cookies. The dimensions of the box, when assembled, are 7 x 27 x 7 cm.

File 47 **Simple Pleasures Oatmeal & Dark Chocolate.** - 2009.
Contents: file consists of one Simple Pleasures Oatmeal & Dark Chocloate boxboard package. Box contained 300g of cookies. The dimensions of the box, when assembled, are 7 x 27 x 7 cm.

Series 5 : Photographs

- Photographs.** - 1901, [192-?], 1943-[195-]. - 2.5 cm of textual records. - 16 photographs : b&w ; 21 x 26 cm or smaller.
Contents: series consists of photographs of the Dare factories in Kitchener (includes both interior and exterior shots) and photographs of Dare employees. Some photographs were accumulated by William J. Hopp.
- File 48 **C.H. Doerr Co., pre-1940s.** - 1901, [192-?]. - 1 photograph : b&w ; 9 x 15 cm.
*Contents: file consists of a photograph taken outside the Doerr factory of a group of people standing in front of a Doerr's Confectionery [parade float or delivery truck?], and a page taken from the souvenir book "Busy Berlin" (published by the News Record, Berlin, 1901) containing a photograph of the C.H. Doerr & Co.'s Biscuit and Confectionery Works.
Ms. note affixed to page: "C.H. Doerr Co. approx. 1898" [sic].*
- File 49 **The day after the fire of Feb. 15, 1943, at the C.H. Doerr Co. factory, corner Weber St. & Breithaupt St., Kitchener.** - 1943. - 7 photographs : b&w ; 9 x 15 cm or smaller.
Contents: file consists of seven photographs taken at the Dare factory on the corner of Weber and Breithaupt Streets in Kitchener showing damage after a fire in February, 1943.
- File 50 **Photos of the new (post-fire) Dare factory in Sunnyside, Kitchener, approx. 1944.** - 1944. - 5 photographs : b&w ; 11 x 16 cm.
Contents: file consists of five photographs of employees at work in the Dare Company Limited biscuit plant in Sunnyside, Kitchener. Duplicates are present. Some photographs contain captions on verso: moving trays of cookies into/out of the reel oven; dough forming, near the entrance to the reel oven; filling tins of soda crackers; 1944 - production for Defense Dept.; behind the reel oven.
- File 51 **Bill Hopp's photos.** - [195-], 1953. - 3 photographs : b&w ; 21 x 26 cm or smaller.
Contents: file consists of three photographs belonging to William J. Hopp. Includes two group photographs of Dare employees, one including C.M. Dare; and a photograph of six men at a training conference (one of whom is probably Hopp).
- File 52 **Dare Biscuit Co. in the 50s.** - [----].
Empty folder.